

# ExxonMobil™ LDPE LD 302.32

## Low Density Polyethylene Resin

### Product Description

ExxonMobil LD 302 resins are 3.5 wt% vinyl acetate copolymer, high clarity film resins. The combination of comonomer content and low melt index helps produce films which exhibit superior impact strength, good heat sealability, and good low temperature properties.

### General

Availability <sup>1</sup>	▪ Asia Pacific
Additive	▪ Antiblock: 2500 ppm      ▪ Slip: 500 ppm      ▪ Thermal Stabilizer: Yes
Revision Date	▪ 03/01/2010

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.924 g/cm <sup>3</sup>	0.924 g/cm <sup>3</sup>	ExxonMobil Method
Melt Index (190°C/2.16 kg)	1.3 g/10 min	1.3 g/10 min	ASTM D1238
Vinyl Acetate Content	3.5 wt%	3.5 wt%	ExxonMobil Method
Peak Melting Temperature	221 °F	105 °C	ExxonMobil Method

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Break MD	3500 psi	24 MPa	ASTM D882
Tensile Strength at Break TD	3400 psi	23 MPa	ASTM D882
Elongation at Break MD	190 %	190 %	ASTM D882
Elongation at Break TD	580 %	580 %	ASTM D882
Secant Modulus MD - 1% Secant	21000 psi	150 MPa	ASTM D882
Secant Modulus TD - 1% Secant	25000 psi	170 MPa	ASTM D882
Dart Drop Impact	170 g	170 g	ASTM D1709
Elmendorf Tear Strength MD	190 g	190 g	ASTM D1922
Elmendorf Tear Strength TD	110 g	110 g	ASTM D1922

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	69	69	ASTM D2457
Haze	6.5 %	6.5 %	ASTM D1003

### Additional Information

#### Applications

- Frozen food packaging
- Other food packaging including poultry bags, produce bags, etc.
- Other packaging applications where excellent toughness and good heat sealability are required

### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

### Processing Statement

Film made from LD 302.32 on a 2.5 inch blown film line having a 6 inch die with a 30 mil die gap at a 2.5:1 blow-up ratio and a melt temperature of 384°F (196°C).

### Notes

Typical properties: these are not to be construed as specifications.

Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.



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For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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